

The 3D fllament printing system



The straightforward entry

to professional 3D filament printing

The SIMPLEX 3D filament printer

SIMPLEX is a 3D filament printer specifically designed for "Plug&Print" of dental models. The SIMPLEX slicer software was especially developed to allow for easy and reliable printing of your models which on top are biologically absolutely uncritical. The SIMPLEX 3D filament printing system covers the whole range of orthodontic model fabrication and the models require no post-processing.

The SIMPLEX 3D filament printer system is a system solution (modified 3D filament printer, dental specific sliceware and organic filaments) for filament printing of orthodontic models in constantly reproducible high quality.

Advantages

- Plug&Print Easy to install and with simple handling even without previous knowledge of 3D printing
- Sliceware adjusted to printer, filament and dental model types
- Intuitive operation via touch screen
- Intuitive sliceware with preset parameters for different model types
- Filament monitoring system with messenger function and automatic troubleshooting
- Enclosed build space with exhauster for constant print quality and operational safety
- Removable, heated print bed for perfect adhesion and easy cleaning

Filaments

to fabricate orthodontic models

Special filaments

The premium quality filaments are matching the specific requirements for the orthodontic field: Consistency, high dimensional stability and outstanding mechanical and physical properties enable prints of high quality and detail.

In addition, all filaments are biologically harmless, free of irritating components and do not cause unpleasant vapors during the printing process.

Advantages

- The filaments are adjusted to their respective use and additionally pre-calibrated on printer and in the sliceware. This allows for process capable printing on a high level.
- PLA filaments are ecologically uncritical and they are made to a large share from renewable raw materials (e.g. corn starch).
- FFF (Fused Filament Fabrication) does not require any post-processing in terms of washing, curing or polishing.
- Low printing cost compared to resin printers.
- Color fast and UV-resistant
- Made in Germany



The 4 Filaments at a glance



SIMPLEX Study Model

The organic filament SIMPLEX Study Model offers a high level of detail reproduction and is industrially compostable. Especially suitable for the digital production of planning models/diagnostic models. Printing temperature: 190 – 230 °C.



SIMPLEX Working Model

The organic filament SIMPLEX Working Model is adjusted to digitally planned working models and offers a high level of detail reproduction. The material is industrially compostable. Printing temperature: $190-230\,^{\circ}\text{C}$.



SIMPLEX Aligner Model

SIMPLEX Aligner Model is a special filament meeting the particular requirements for models used for thermoforming and therefore aligner fabrication. It is temperature resistant and dimensionally stable up to 230 °C. Tempering or cooling of the models is not necessary. Printing temperature: 235 – 255 °C.



SIMPLEX Multi-use Model

The organic SIMPLEX Multi-use Model with its large share of hard plaster ensures a natural surface effect and offers a high level of detail reproduction. The models can be optimally processed with rotary instruments or a scalpel. Printing temperature: $205-220\,^{\circ}$ C.

The SIMPLEX Sliceware

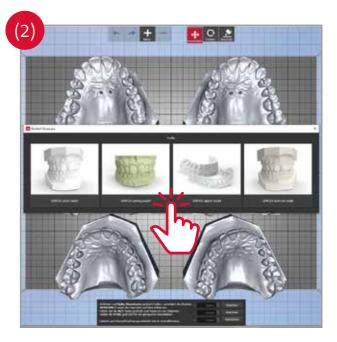
The easy and frustration-free path to 3D-printing

"Slicing" – the process of breaking down a 3D object into individual layers – is sometimes the most challenging task in 3D printing. Particularly in the Fused Filament Fabrication (FFF) process, the models are hollowed out to save printing time and material. For this purpose, wall thicknesses and internal support structures have to be defined, which ensure the stability of the model during printing and further processing. Often, it is a lengthy and frustrating trial & error process to define the necessary parameters.

SIMPLEX Sliceware takes this task off your hands. It has four predefined print modes (Study, Working, Aligner and Multiuse) which are adapted to the respective filaments and applications. Thanks to the corresponding preset wall thicknesses and support structures, process-reliable reproducibility is guaranteed at all times.

All you have to do is load the data model into Sliceware (1), determine whether it is a study, working, aligner or multi-use model (2), and then the software will create the necessary print data with a simple mouse click. (3).







Technical Data

and other parameters

Druckertyp	Fused-Filament-Fertigung (FFF)	
Betriebsart	Plug & Print; Netzwerk-/PC-unabhängiger Betrieb möglich (Druckerkabel, USB, WiFi)	
Zulässige Netzspannung	90 – 264 V	
Zulässige Netzfrequenz	4 7 /63 Hz	
Temperaturbereich (Düse)	180 - 260 °C	
Temperaturbereich (Druckplatte)	50 – 110 °C	
Druckbett	Speziell gehärtetes Glas mit Kapton-Folie	
Extruder	Single	
Extrudertyp	All-Metal Hotend	
Durchmesser (Düse)	0,4 mm	
Durchmesser (Filament)	1,75 mm	
Ebenenauflösung	≥50 µm	
Druckgeschwindigkeit	50 – 200 mm/s	
Positionsgenauigkeit	4 x 4 x 2 μm	
Gewicht (leer)	16,5 kg	
Maße (B x H x T) (Bauraum)	250 x 200 x 200 mm	
Maße (B x H x T) (Gehäuse)	406 x 350 x 385 mm	
Maße (B x H x T) (Gerät Außenmaße)	415 x 500 x 635 mm	
Softwarepaket	SIMPLEX sliceware	
Filetypen	OBJ STL CWPRJ	
Betriebssystem	Windows 7 und höher OS X Linux	

Your advantages

at a glance



Made in Germany Machine and service from Germany



Optimal supplement to the FORESTADENT Accusmile® Aligner System



No license fees



Environmentally friendly Use of ecologically harmless filaments



Simple in installation and use without prior knowledge



Profitability through value generation in practice



Attractively priced due to low acquisition, printing and operating costs



Operational safety no harmful fumes, no handling of chemicals



Customer service Free of charge



Time saving

Model production without post-processing (e.g.
washing, hardening)



Process reliability and precision through preset parameters

Step by step to the printed model using

to the printed model using the Accusmile aligner as an example



Intraoral scan of maxilla and mandible

with scanners from our partners Medit or 3shape



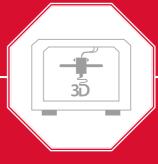
Create an Accusmile order in the portal

www.forestadent-portal.com



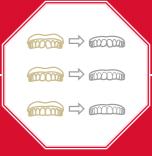
Accusmile-Treatment proposal

and provision of print data by FORESTADENT



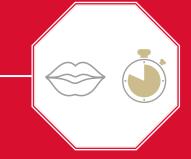
Printing of aligner models

with SIMPLEX 3D filament printer



Thermoforming of aligners

with TRACK® V /
TRACK® P ci / TRACK® P
machines and TRACK® foils



Finished

How it works:

Operation of the SIMPLEX 3D Filament Printer Systemt



Unboxing and installation

The printer is unboxed, set up and ready to use in just a few minutes. Necessary tools are included in the set.



Print bed leveling

To ensure optimum print results, the print bed must be leveled during startup. This can be done quickly and without prior knowledge in a guided process.



Filament loading

In just a few steps, you load the desired filament in the printer.



Installation of SIMPLEX Sliceware

Install the latest version of SIMPLEX Sliceware which you can download via the Renfert CONNECT app.



Printing

As soon as you have edited your models in SIMPLEX Sliceware, you can immediately transfer them to the SIMPLEX 3D printer via cable, WLAN or flash drive.

Renfert CONNECT App

The 24/7/365 support



In addition to the Customer Success Program, Renfert provides you with a comprehensive support package free of charge.

At www.renfert.com/simplex Renfert offers the following support:

- · Self-help videos and support videos
- repair manuals
- user manuals
- · spare parts lists
- drawings
- FAQs
- Latest version of SIMPLEX Sliceware

Warranty and service from Renfert



Workflow warranty

3 years warranty*

10 years spare parts warranty

Activity warranty

3 years Renfert Workflow Warranty

What you can count on: 3 years warranty on Renfert equipment!*

10 years spare parts warranty

All Renfert products are very durable. Therfore, also the availability of spare parts is set to match this durability. Renfert guarantees that original spare parts will be available for a period of at least ten years after purchase.

Activity warranty

As your first point of contact, together with Renfert we form a strong team that ensures with passion and competence that your printer is up and running and thus minimizing downtime in your laboratory as far as possible. In this way, we help to ensure that capacity and cost-effectiveness are guaranteed.

Maintenance service

Optimal product performance increases the service life and reduces the risk of failure considerably. Ask for the attractive Renfert service offers!

Loan unit service

Here, too, we are together with Renfert reliably at your side. Benefit from Renfert's loan unit service to avoid downtime. Contact us!

* Wear parts excludedt

Order details

Artikel-Nr.	Beschreibung	Menge
999-3000	SIMPLEX 3D-Filament-Drucker bestehend aus: SIMPLEX sliceware und SIMPLEX print, Filament Sensor, Bauraum-Abdeckung mit Lüfter, verschließbare Plexiglastür mit Schloss und Schlüssel, SIMPLEX study model Filament, USB-Stick, Filamentrollenhalter, Bowden (Filamentführungsrohr), Service-Set, Netzkabel mit Schuko- Stecker, Reise-Adapter, USB A-B Kabel, Distanzkarte, Quick Start Guide, Bedienungsanleitung	1
999-3010	Filament für SIMPLEX Study Model für Planungs- und Diagnosemodelle PLA. weiß, 800 g	1
999-3011	Filament für SIMPLEX Working Model für Arbeitsmodelle im Labor PLA, grün, 800 g	1
999-3012	Filament für SIMPLEX Aligner Model für Modelle zur Alignerherstellung temperatur- und druckbeständiges Filament, weiß, 800 g	1
999-3013	Filament für SIMPLEX Multi-use Model für detailgetreue Modelle mit gipsähnlicher Oberfläche PLA mit Hartgipsanteil, weiß, 800 g	1



Manufacturer:

Renfert GmbH Untere Giesswiesen 2 78247 Hilzingen Phone: +49 (0)7731 8208-0 info@renfert.com

Distributed by:

FORESTADENT

Bernhard Förster GmbH Westliche Karl-Friedrich-Straße 151 75172 Pforzheim

Phone: +49 (0) 7231 459-0 Fax: +49 (0) 7231 459-102 www.forestadent.com info@forestadent.com

